

Date: Wednesday, 22/10/2008 11:24:44 AM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY	
Job Number :	42792			
Estimate Number :	12867			
P.O. Number :		Part Number :	D412702045B	
This Issue :	22/10/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	IIN D412-702 REV E	
First Issue :	11	Project Number :	N/A	
Previous Run :	42751	Drawing Revision :	E	
Written By :		Material :		
Checked & Approved By :	JLD 08.10.22	Due Date :	30/10/2008	Qty: 1 Um: Each
Comment :	: est rev A 07.05.10 new issue EC : Est Rev:B 07-07-06 As per Rev E JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08.10.29



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-045B CHG003

S 08/10/20

2.0	D412702111B	Harness Assembly
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B42793

New Batch 8/10/29



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

42794



3.0	D412702111B	Harness Assembly
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New Batch 8/10/29



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

HARNESS ASSEMBLY

42794

S 08/10/23

4.0	D3572041	Guide Assembly
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B331870



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

GUIDE ASSEMBLY

8/10/29

(1X)

5.0	AN416A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

108471

S 08/10/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 11:24:44 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS
ASSEMBLY

Job Number: 42792

Part Number: D412702045B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN425A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
BOLT M104438

JS 08/10/23 (X)

7.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 20.0000 Each(s)
Washer
batch: M108827

JS 08/10/23 (X)

8.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)
Nut
batch: M108145

JS 08/10/23 (X)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/10/23 (X)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-045B CHG003

Location:

PPP Rev:

Rev C

JS 08/10/30 (X)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/31

Job Completion



mr 08-10-30

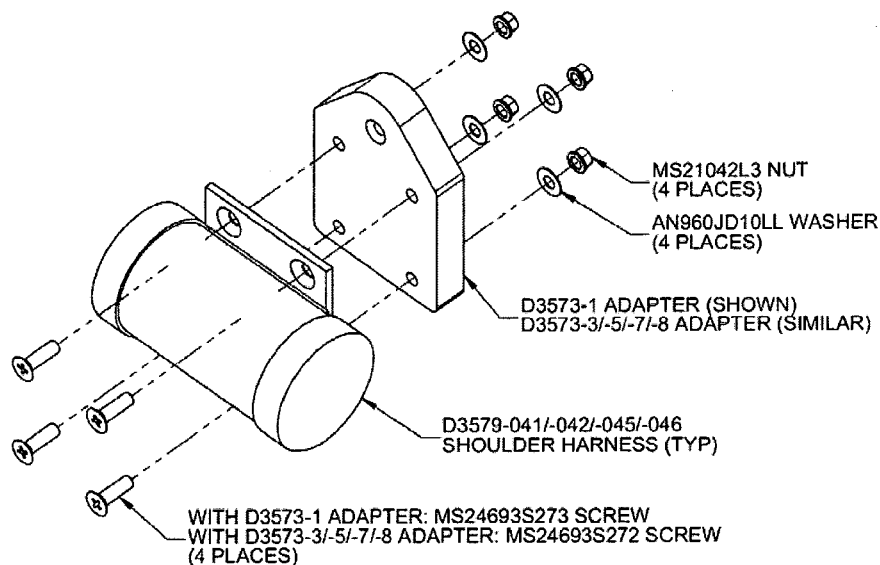
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

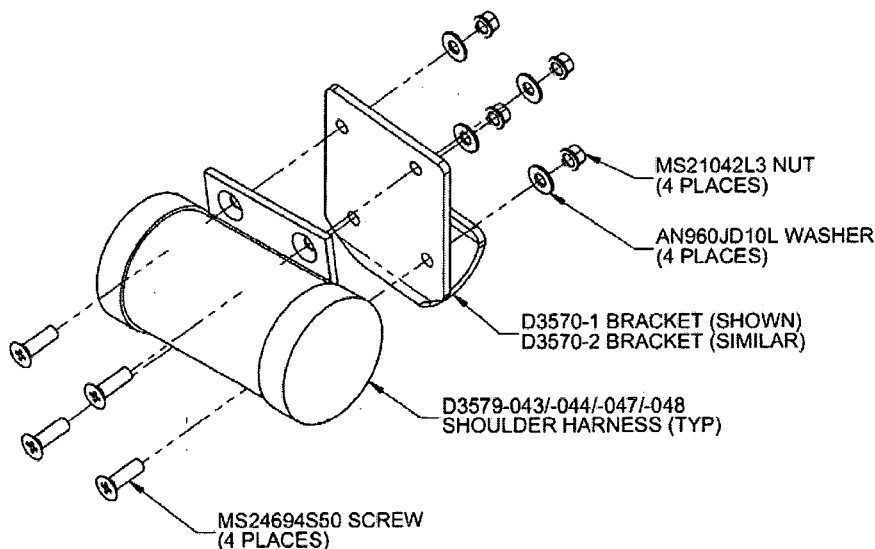
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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